



AL-976™

ALUMINUM FULL VIEW DOORS

Outsourcing Since 1976

Manufactured since 1976, Upwardor's AL-976™ Aluminum Door offers a variety of options where superior strength, maximum visibility and unlimited light transmission are required. Its unique and durable design allows customized configurations for openings up to 7.3 m (24 ft.) wide. The AL-976™ is used in a wide variety of applications.

Key Features & Benefits

- 44.5 mm (1-3/4") thickness, manufactured from extruded 6063-T6 aluminum
- Suitable for automotive dealerships, service stations, bus terminals, fire halls, store fronts and more
- Clear anodized finish standard, optional colours and finishes available
- Tongue and groove section with weather seal inhibits air filtration
- Available with various glazing options: single, insulated, tinted, tempered or specialty
- Solid bottom options: stucco panel, anti-dent panel or Thermalex® panel to match
- Removable snap-on PVC mouldings and soft vinyl glazing bead
- Optional horizontal members incorporate built-in strut for added rigidity as required



CONTACT US FOR MORE INFORMATION
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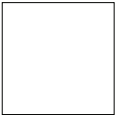
SECTION AND PANEL SCHEDULE

PANEL SCHEDULE		SECTION SCHEDULE	
DOOR WIDTH	PANELS WIDE	DOOR WIDTH	SECTION HIGH
8' 2" (2.51m TO 3.40m)	2	8' 6" (2.59m) or less	4
8' 3" TO 11' 2" (2.51m TO 3.40m)	3	8' 7" TO 10' 6" (2.62m TO 3.20m)	5
11' 3" TO 14' 2" (3.43m TO 4.32m)	4	10' 7" TO 12' 6" (3.23m TO 3.81m)	6
14' 3" TO 17' 2" (4.34m TO 5.23m)	5	12' 7" TO 15' 0" (3.84m TO 4.57m)	7
17' 3" TO 20' 2" (5.26m TO 6.15m)	6	15' 1" TO 17' 0" (4.60m TO 5.18m)	8
20' 3" TO 23' 2" (6.17m TO 7.06m)	7	17' 1" TO 19' 6" (5.21m TO 5.94m)	9
23' 3" TO 24' 0" (7.09m TO 7.32m)	8	19' 7" TO 22' 6" (5.97m TO 6.86m)	10

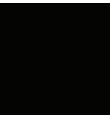
COLOUR OPTIONS



CLEAR
ANODIZED
FINISH



WHITE



BLACK



MILL FINISH

CUSTOM COLOURS AVAILABLE UPON REQUEST
ACTUAL DOOR COLOUR WILL VARY FROM COLOUR RENDITIONS

WARRANTY

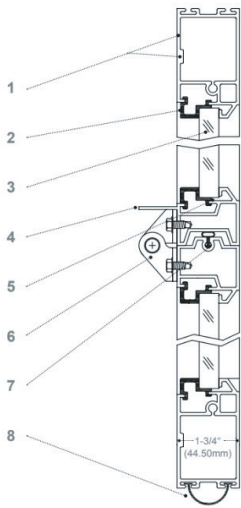
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5-Year
Limited Warranty on door finish
- 

1-Year
Limited Warranty on workmanship
and materials



6063-T6 ALUMINUM ALLOY
STANDARD CLEAR ANODIZED FINISH



- (1) .070" (1.78mm) typical, .155" (2.92mm) at attachments
- (2) Glazing molding
- (3) Glazing
- (4) Reinforcing strut (optional under 16' [4.88m])
- (5) Soft vinyl glazing bead
- (6) Centre hinge
- (7) Weather seal
- (8) Low temp. vinyl astragal

**Please refer to website for most up to date information. Website data will supersede printed literature.*